

# Low-background techniques applied in the BOREXINO experiment

Grzegorz Zuzel Jagiellonian University in Cracow, Poland

on behalf of the BOREXINO Collaboration

### Outline



- BOREXINO
- BOREXINO radio-purity
- Background mitigation techniques
- Summary

### **BOREXINO at LNGS**



BOREXINO BX radio-purity Bcg mitigation Summary



# **BOREXINO design**



BOREXINO

BX radio-purity

Bcg mitigation

Summary



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# **BOREXINO radio-purity**

### In a nutshell: the cleanest detector ever built



BOREXINO BX radio-purity

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Isotope	Specification for LS	Before purification	After purification
<sup>238</sup> U	$\leq 10^{-16} \text{ g/g}$	$(5.3 \pm 0.5) \cdot 10^{-18} \text{ g/g}$	$< 0.8 \cdot 10^{-19} \text{ g/g}$
<sup>232</sup> Th	$\leq 10^{-16} \text{ g/g}$	$(3.8 \pm 0.8) \cdot 10^{-18} \text{ g/g}$	< 1.2·10 <sup>-18</sup> g/g
$^{14}C/^{12}C$	$\leq 10^{-18}$	$(2.69 \pm 0.06) \cdot 10^{-18} \text{ g/g}$	unchanged
<sup>40</sup> K	$\leq 10^{-18} \text{ g/g}$	$\leq 0.4 \cdot 10^{-18} \text{ g/g}$	Unchanged
<sup>85</sup> Kr	$\leq 1 \text{ cpd}/100 \text{ t}$	$(30 \pm 5) \text{ cpd}/100 \text{ t}$	$\leq$ 5 cpd/100 t
<sup>39</sup> Ar	$\leq 1 \text{ cpd}/100 \text{ t}$	<< <sup>85</sup> Kr	<< <sup>85</sup> Kr
<sup>210</sup> Po	not specified	~ (70) 1 dpd/100 t	unchanged
<sup>210</sup> Bi	not specified	(20) 70 dpd/100 t	$(20 \pm 5) \text{ cpd}/100 \text{ t}$

$$A_{Bx} = \sum (bcg \ ev.) \sim 30 \frac{cpd}{100 \ t} \sim \mathbf{10^{-9}} \frac{Bq}{kg}$$
$$A_{water} \sim \mathbf{10} \frac{Bq}{kg} \qquad \rightarrow activity \ reduction \ factor$$

# **Background mitigation techniques**



#### BOREXINO

- Bx radio-purity
- Bcg mitigation

Summary

- Graded shielding: traveling inward to the center, each component is protected from external radiation by the preceding one
- The radio-purity level is increasing towards the center
- Active (definition of FV, Čerenkov veto) and passive (PC buffer, water) suppression of external radiation
- Careful selection of construction materials and detector components with respect to content of radioactive isotopes, <sup>222</sup>Rn emanation and permeability
- Application of appropriate purification (liquids, gases) and cleaning techniques
- Preventing surface contamination

# **BOREXINO design**



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## **CTF – testing the scintillator**



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Bcg mitigation

Summary



CFT – 1: 1995 CTF – 2: 2000 CTF – 3: 2001-2003

- Phys. Lett. B, 422, 349 (1998)
- Astrop. Phys. 8(3), 141 (1998)
- NIM A406, 411 (1998)
- Physics Letters B 525, 29 (2002)
- Physics Letters B 563, 23 (2003)
- Physics Letters B 563, 37 (2003)
- JETP Lett. 78 No 5, 261 (2003)
- Eur. Phys. J. C 37, 421 (2004)
- Eur. Phys. J. C 47, 21 (2006)
- Phys. Rev. C 74, 045805 (2006)

 $\frac{^{14}C}{^{12}C} \sim 10^{-18}$ 

 $C_{U/Th} \sim 4 \times 10^{-16} \ g/g$ 

# **HPGe** spectroscopy

### GeMPIs at GS (3800 m w.e.)

- GeMPI I operational since 1997 (MPIK)
- GeMPI II built in 2004 (MCavern)
- GeMPI III constructed in 2007 (MPIK/LNGS)
- World's most sensitive spectrometers

### **GeMPI I:**

- Crystal: 2.2 kg,  $\varepsilon_r = 102 \%$
- Bcg. Index (0.1-2.7 MeV): 6840 cts/kg/year
- Sample chamber: 151

Sensitivity for U/Th:  $\sim 10 \mu Bq/kg$ 

Appl. Rad. Isot., 53 (2000) 191 Astrop. Phys. 18 (2002) 1





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## **Survey of charcoals**



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charcoal sample	et	spe	cific activity	[Bq/kg]	-
	<sup>137</sup> Cs	<sup>228</sup> Th	40K	226 Ra	<sup>222</sup> Rn
Silcarbon Sil40	≤ 1	28 ± 2	80 ± 3	28 ± 2	
Silcarbon C46	$1.2\pm0.2$	$1.0 \pm 0.2$	$380 \pm 15$	$1.0 \pm 0.2$	
Silcarbon K48	≤ 1	$0.5 \pm 0.3$	$10 \pm 0.7$	$0.4 \pm 0.3$	$0.28\pm0.05^{a}$
Hydraffin CC8x30	$1.3 \pm 0.2$	$1.2 \pm 0.3$	$275 \pm 14$	$1.0 \pm 0.3$	$0.33 \pm 0.02^{a}$
Hydraffin UV43	$3.4 \pm 0.2$	$0.7 \pm 0.3$	1130 ± 44	$0.5 \pm 0.3$	
Model PCB616	$5.3 \pm 0.3$	$0.18\pm0.12$	$120 \pm 7$	$0.37\pm0.09$	
Model 1193	0.6 ±0.1	≤ 0.3	$360 \pm 20$	$0.20\pm0.11$	
Alcarbon 12x20	$0.1\pm0.06$	≤ 0.3	$590 \pm 24$	≤ 0.3	0.17 ±0.02ª
Alcarbon 7x16	$1.5 \pm 0.2$	≤ 0.4	690 ± 28	≤ 0.3	$0.10 \pm 0.02^{a}$
Activated Carbon	≤ 0.5	≤ 0.5	≤2	≤ 0.3	0.0003±0.000

<sup>a</sup> Wetterauer, (1994)

## <sup>222</sup>Rn detection



- 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16
- Developed for the GALLEX/GNO experiment
- Hand-made at MPI-K ( $\sim 1 \text{ cm}^3$  active volume)
- In case of  $^{222}$ Rn only  $\alpha$ -decays are detected
- 50 keV threshold
  - bcg: 0.1 2 cpd
  - total detection efficiency of  $\sim 1.5$
- Absolute detection limit  $\sim 30 \mu Bq$  (15 atoms)

## <sup>222</sup>Rn emanation



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**Blanks:** 20 1 → 50 μBq 80 1 → 80 μBq

Absolute sensitivity ~100 µBq [50 atoms]

Appl. Rad. Isot. 53 (2000) 371

Subsystem	Sample	Description	<sup>222</sup> Rn emanation rate in saturation < 60  mBq $(45 \pm 8) \text{ mBq}$ $(24 \pm 5) \text{ mBq}$	
Pseudocumene storage area	Stainless steel (SS) vessel TK1 SS vessel TK2 SS vessel TK4	$ \begin{array}{l} \sim 114 \ {\rm m}^3, \sim 140 \ {\rm m}^2 \\ \sim 114 \ {\rm m}^3, \sim 140 \ {\rm m}^2 \\ \sim 114 \ {\rm m}^3, \sim 140 \ {\rm m}^2 \end{array} $		
N <sub>2</sub> distribution system	Electrical heater Pall Supercheminert particle filter 1.5 inch nitrogen distribution line	Code: AB1F0023EH11 $\sim 100~{\rm m}$ long with several ports	$(0.92 \pm 0.29) \text{ mBq}$ $(0.34 \pm 0.13) \text{ mBq}$ $(0.47 \pm 0.13) \text{ mBq}$	
Scintillator purification plant (All components are made from electro-polished SS)	SS package for H <sub>2</sub> O extraction column H <sub>2</sub> O extraction column containing 24 SS packages N <sub>2</sub> sparging column containing 26 SS packages <sup>*</sup> Tank for H <sub>2</sub> O extraction of master solution (HT2) Tank for storage of master solution (D330) Buffer tank Body of heat exchanger Head of heat exchanger Heat exchanger (body plus head)	25 m <sup>2</sup> surface Volume: 0.6 m <sup>3</sup> , Surface: 608 m <sup>2</sup> Volume: 0.2 m <sup>3</sup> , Surface: 280 m <sup>2</sup> Volume: 2.1 m <sup>3</sup> Volume: 1.58 m <sup>3</sup> measured before reassembly measured before reassembly measured after reassembly	< 0.12 mBq (4.83 $\pm$ 0.70) mBq (1.78 $\pm$ 0.21) mBq (1.22 $\pm$ 0.37) mBq (7.13 $\pm$ 1.15) mBq < 0.34 mBq (2.42 $\pm$ 0.17) mBq (37.9 $\pm$ 2.1) mBq (0.3 $\pm$ 0.1) mBq	
Nylon inner vessel	Bulk of sniamid nylon film extruded by <i>MF-Folien</i> Surface of sniamid nylon film extruded by <i>MF-Folien</i>	thickness: 125 $\mu$ m, cleaned by <i>CleanFilm</i> thickness: 125 $\mu$ m, cleaned by <i>CleanFilm</i>	$<21~\mu{\rm Bq/kg}$ $<0.8~\mu{\rm Bq/m^2}$	

\* Note that a SS package for the  $N_2$  sparging column is significantly smaller than a SS package for the  $H_2O$  extraction column.

Over 1000 entries in the DB!

Astroparticle Physics 18 (2002) 1 LRT 2004 proceedings, p. 141 – 149 Int. J. Mod. Phys. A29 (2014) 1442009

# <sup>222</sup>Rn emanation from charcoals

### CarboAct for LTA II



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Sample No.	Description	Sample mass [kg]	Extraction temp.* [°C]	Emanation rate [mBq/kg]
1	First shipment (few kilograms), April	0.15	200	< 0.6
T	2001, big glass vial used for test		22	not tested
C	Second shipment ( $\cong$ 200 g), May 2001, big glass vial used for test	0.17	220	$\textbf{1.5} \pm \textbf{0.5}$
Z			22	< 0.3
C	Third shipment, July 2001 (1 Liter ≅	0.06	200	$1.7\pm0.8$
3	170 g), small glass vial used for test		22	< 0.6
Λ	Feb. 2002 (58 g), small glass vial		200	$\textbf{2.6} \pm \textbf{0.9}$
4	used for test	0.058	22	$\textbf{0.6} \pm \textbf{0.4}$

\*) During the Rn growth-in time samples were kept under normal conditions (room temp.  $\approx$  22 °C) and only short time before and during the extractions charcoal was heated up to the given temperature.

#### Carbosieve SIII (Kr removal from N<sub>2</sub>)

Sample	Description	Sample	Extraction	Emanation
No.		mass [kg]	temp.* [°C]	rate [mBq/kg]
1		-	20	$\textbf{0.7} \pm \textbf{0.1}$

## <sup>222</sup>Rn/<sup>226</sup>Ra in water



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### STRAW: System for the <sup>222</sup>Rn and <sup>226</sup>Ra Assay of Water

- Placed at the BOREXINO water plant
- <sup>222</sup>Rn extraction from 350 liters
- <sup>222</sup>Rn and <sup>226</sup>Ra measurements possible

<sup>222</sup>Rn detection limit: ~0.1 mBq/m<sup>3</sup>
<sup>226</sup>Ra detection limit: ~0.8 mBq/m<sup>3</sup>

#### Nucl. Instr. Meth. A 497 (2003) 407

H <sub>2</sub> O flow [m <sup>3</sup> /h]	H <sub>2</sub> O flow HPN <sub>2</sub> flow [m <sup>3</sup> /h] [kg/h]		C <sub>Ra</sub> [mBq/m <sup>3</sup> ]	
2	30	$704 \pm 7$	$1.2 \pm 0.5$	
1	20	$247\pm 6$	$3.8 \pm 0.7$	
1	30	$186 \pm 5$	$2.0 \pm 0.6$	
Loop	mode	$3.0 \pm 0.4$	$1.3 \pm 0.9$	

# <sup>222</sup>Rn in gases: MoREx



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### Ar and Kr in nitrogen



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Summary



# **BOREXINO nitrogen**

#### **Regular Purity Nitrogen:**

- Technical 4.0 quality, not purified
- Production rate up to 100 m3/h (STP)
- <sup>222</sup>Rn (30 70) μBq/m<sup>3</sup>
- Ar ~ 10ppm, Kr ~ 30 ppt

#### High Purity Nitrogen:

- <sup>222</sup>Rn adsorption on charcoal (LTA)
- Achieved concentration (0.30  $\pm$  0.09)  $\mu$ Bq/m<sup>3</sup>
- Production rate up to 100 m<sup>3</sup>/h (STP)
- Ar and Kr not removed



#### LAK (Low Ar and Kr) Nitrogen:

- Spec. Ar < 0.4 ppm, Kr < 0.2 ppt <sup>222</sup>Rn < 7 μBq/m<sup>3</sup>
- Purification by adsorption on different materials extensively studied (successfully!)
- Cooperation with companies on the nitrogen survey
- Tests of the nitrogen delivery chain

Nitrogen survey

Nitrogen sample	C <sub>Ar</sub> [ppm]	C <sub>Kr</sub> [ppt]	
MESSER (4.0)	$200 \pm 30$	$1680 \pm 240$	
Air Liquide (4.0)	$11.0 \pm 1.3$	$40 \pm 5$	
Linde AG, (7.0)	$0.031\pm0.004$	$2.9\pm0.4$	
SOL (6.0)	$0.0063 \pm 0.0006$	$0.04\pm0.01$	
Westfalen AG (6.0)	$0.00050 \pm 0.00008$	$0.06\pm0.02$	
Goal (BOREXINO)	< 0.4	< 0.2	

#### Tests of the delivery chains



Supplier/setup	$C_{Rn}\left[\mu Bq/m^3\right]$	C <sub>Ar</sub> [ppm]	C <sub>Kr</sub> [ppt]
Linde AG, 3-m <sup>3</sup> movable tank	1.2	0.018	0.06
SOL, 16-m <sup>3</sup> tank	8	0.012	0.02





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## **BOREXINO LAK nitrogen**

LAK Nitrogen tank installed at Gran Sasso



# <sup>222</sup>Rn diffusion







# <sup>222</sup>Rn diffusion

### Results obtained for the 0.018 mm thick C38F film (BOREXINO)



RH standard salt	RH in gas phase (%)	Water amount in nylon, $M$ (%)	Diffusion coefficient, $D (cm^2/s)$	Solubility, S
Mg(ClO <sub>4</sub> ) <sub>2</sub>	$\sim 0$	$\sim 0$	$(2.1\pm0.4) \times 10^{-12}$	$4.5 \pm 0.7$
$H_3PO_4 \cdot \frac{1}{2}H_2O$	$9\pm1$	$0.72 \pm 0.04$	$(2.3\pm0.3)\times10^{-12}$	$2.5 \pm 0.3$
$LiCl_2 \cdot H_2O$	$12 \pm 1$	$0.87 \pm 0.04$	$(2.2\pm0.3)\times10^{-12}$	$2.2 \pm 0.3$
$CaCl_2 \cdot 6H_2O$	$32 \pm 2$	$2.09 \pm 0.04$	$(4.3\pm0.5)\times10^{-12}$	$1.8 \pm 0.2$
$Na_2Cr_2O_7 \cdot 2H_2O$	$52 \pm 2$	$3.74 \pm 0.05$	$(1.9\pm0.3)\times10^{-11}$	$1.4 \pm 0.2$
$Na_2S_2O_3 \cdot 5H_2O$	$76 \pm 2$	$6.35 \pm 0.05$	$(6.5\pm0.9) imes10^{-11}$	$1.5 \pm 0.2$
K <sub>2</sub> CrO <sub>4</sub>	$88 \pm 3$	$7.60 \pm 0.05$	$(1.3\pm0.2)\times10^{-10}$	$1.5 \pm 0.2$
$Na_2SO_4 \cdot 10H_2O$	$93 \pm 3$	$9.12\pm0.07$	$(3.3\pm0.4) imes10^{-10}$	$1.0 \pm 0.1$
H <sub>2</sub> O vapors	$100\pm3$	$10.14\pm0.09$	$(1.3\pm0.2)\times10^{-9}$	$0.7\pm0.1$

Summary

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There is 3 orders of magnitude difference between the diffusion in the dry and in the foil saturated with water!

Nucl. Instr. Meth. A 449 (2000) 158 Nucl. Instr. Meth. A 524 (2004) 355

$$d_{e} = \sqrt{\frac{D}{\lambda}} \qquad d_{e}^{d} = 7 \mu m$$
$$d_{e}^{w} = 270 \mu m$$

## <sup>226</sup>Ra in/on BOREXINO nylon



Bx IV foil: bulk  $\leq 15 \ \mu Bq/kg$ surface  $\leq 0.8 \ \mu Bq/m^2$ total = (16 ± 4)  $\mu Bq/kg$  (1.2 ppt U eqiv.)

NIM A 498 (2003) 240

### **Construction of nylon vessels**



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Princeton clean room class 100 with  $^{222}$ Rnreduced air (VSA filter): C<sub>Rn</sub> ~ 1 Bq/m<sup>3</sup>

A. Pocar, PhD Thesis (2003)

### **Inflation of vessels in SSS**



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The nylon vessels were inflated in the sphere with synthetic air:  $C_{Rn} < 100 \ \mu Bq/m^3$ 

Int. J. Mod. Phys. A29 (2014) 1442009

# **Topics not discussed**



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- <sup>226</sup>Ra adsorption on the nylon vessel (J. Rad. Nuc. Chem. 296 (2013) 639)
- <sup>222</sup>Rn-daughters deposition on the nylon vessel (E. Harding, Princeton)
- Tests of <sup>210</sup>Pb removal from PC (J. Rad. Nuc. Chem. 296 (2013) 639)
- Online <sup>222</sup>Rn monitoring with an electrostatic detector (NIM A 460 (2001) 272)
- Adsorption of noble gases on various porous materials (B. Freudiger, PhD Thesis (2003))
- NAA and ICP-MS measurements (Astroparticle Physics 18 (2002) 1)

# Summary



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- BOREXINO achieved an unprecedented background level (still improving)
- Strict quality control program including the assay of all components of the detector during its construction
- ~15 years of R&D, several people involved
- Several detectors and experimental methods were developed allowing measurements even at a single atom level.
- Most of the developed techniques are world-wide most sensitive (Ge spectroscopy, <sup>222</sup>Rn detection, <sup>222</sup>Rn diffusion) and are applied in next-generation experiments (GERDA, XENON, DARKSIDE,...)



### Summary

 $BI = 10^{-3} \text{ cts/(keV \cdot kg \cdot y)}$ 



BOREXINO BX radio-purity Bcg mitigation

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