

Development of low radioactivity $^{40}\text{Ca}^{100}\text{MoO}_4$ crystal scintillators for the AMORE double beta decay search

AMoRE (**A**dvanced **Mo**-based **R**are process **E**xperiment)

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For AMoRE collaboration

Low Radioactivity Techniques (LRT15)
University of Washington, USA, Mar 18-20, 2015

AMoRE Experimental sensitivity

For sizeable background case;

$$T_{1/2}^{0n}(\text{exp}) = (\log 2) N_a \frac{a}{A} e^{-\sqrt{\frac{MT}{bDE}}}$$

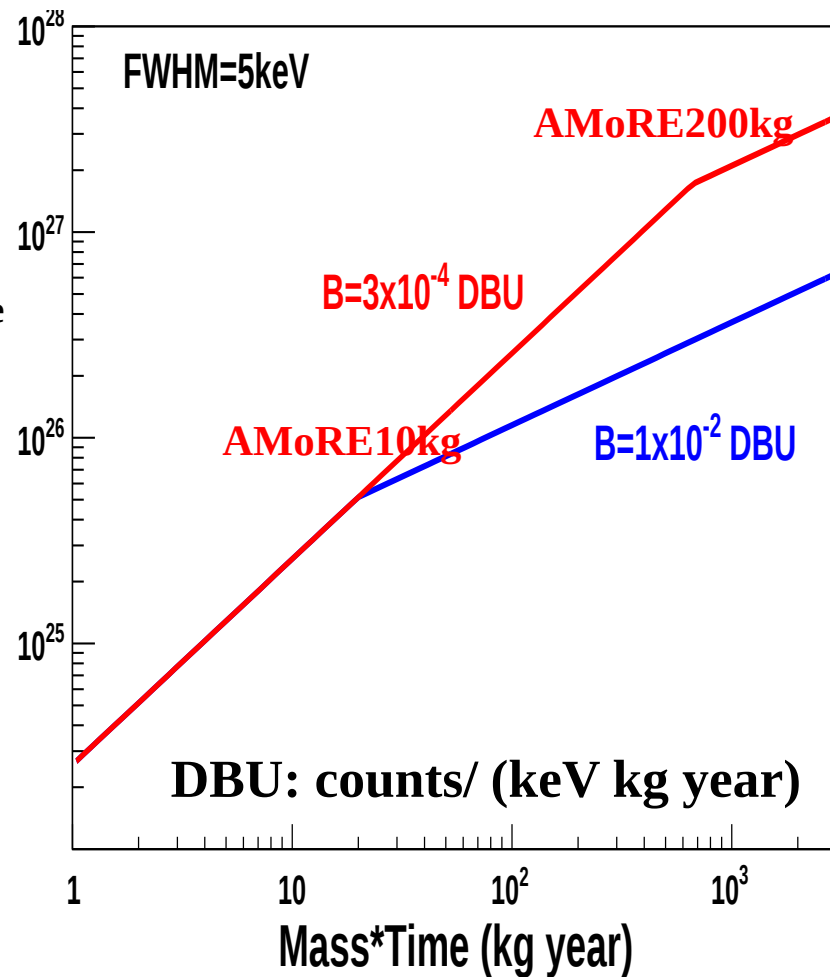
Diagram illustrating the components of the equation for the sizeable background case:

- N_a : Isotopic Abundance
- a : Atomic mass
- A : Atomic mass
- b : Background level (count/keV kg year)
- DE : Detection Efficiency
- M : Detector Mass
- T : Time
- E : Energy Resolution

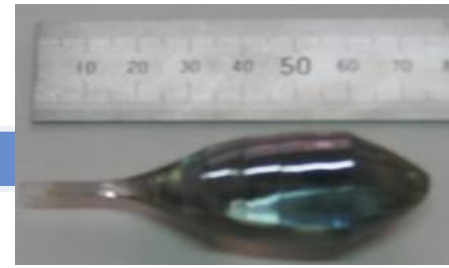
For “zero” background case;
of background events $\sim O(1)$

< - **AMoRE goal**

$$T_{1/2}^{0n}(\text{exp}) = (\log 2) N_a \frac{a}{A} e^{\frac{MT}{n_{CL}}}$$



History of CaMoO_4



- 1) 2002 : Idea and try to grow CMO in Korea
- 2) 2003 : Collaboration with V.Kornokov.
- 3) 2004 : CMO test and Conference presentation (VIETNAM2004),
Extended idea of XMoO_4 , cryogenic detector of CMO
- 4) 2005-2007 : Large CMO with 1st ISTC project
- 5) 2006 : Collaboration with F. Danevich group (CMO by Lviv)
- 6) 2007 : CMO R&D in cryogenic temperature started.
- 7) 2008 : 2nd ISTC project : 1kg of $^{48\text{depl}}\text{Ca}^{100}\text{MoO}_4$ crystal
- 8) 2009 : AMORE collaboration formed
- 9) 2010-11 : $^{40}\text{Ca}^{100}\text{MoO}_4$ internal background study
- 10) 2012 : Russian group (FOMOS) got funding for production line
- 11) 2013 : **AMoRE project funded (Under Center for Underground Physics, Institute for Basic Science)**
- 12) 2014 : Upgrade of Y2L lab for AMoRE-pilot and AMoRE-I

AMoRE collaboration

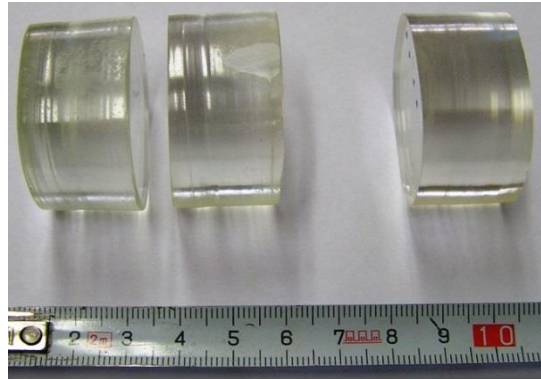


8 Countries
18 Institutions
~90 Collaborators

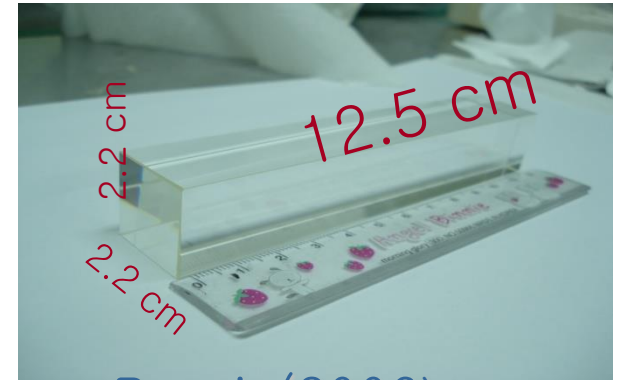
CaMoO_4 crystal development



Korea(2003)



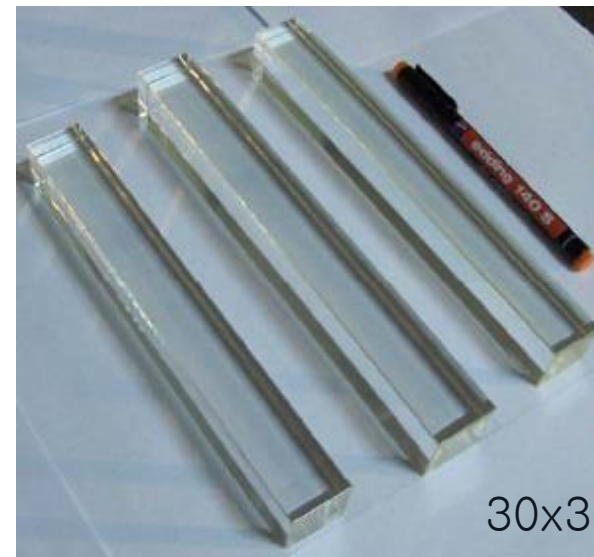
Ukraine-CARAT(2006)



Russia(2006)



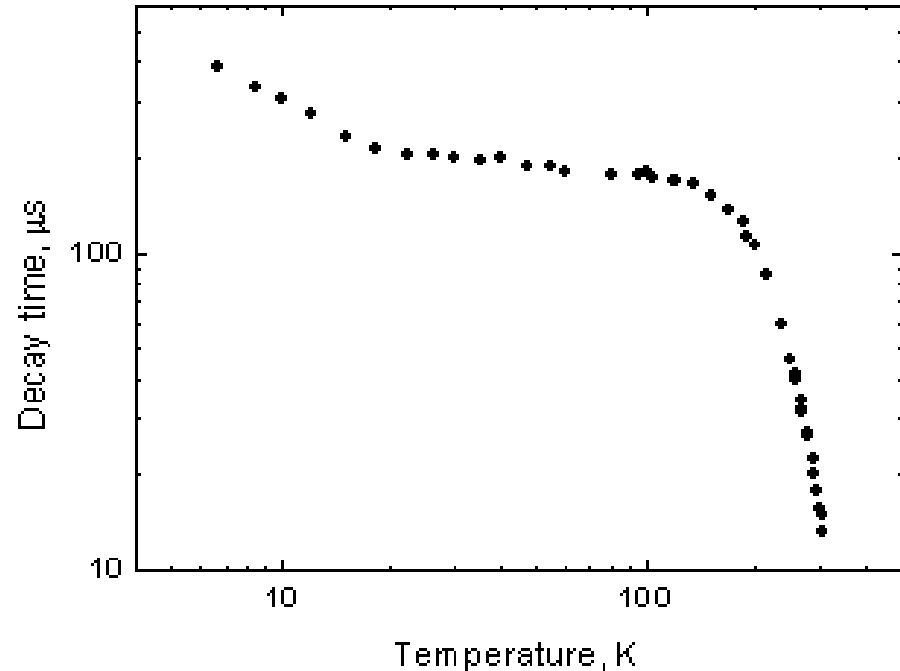
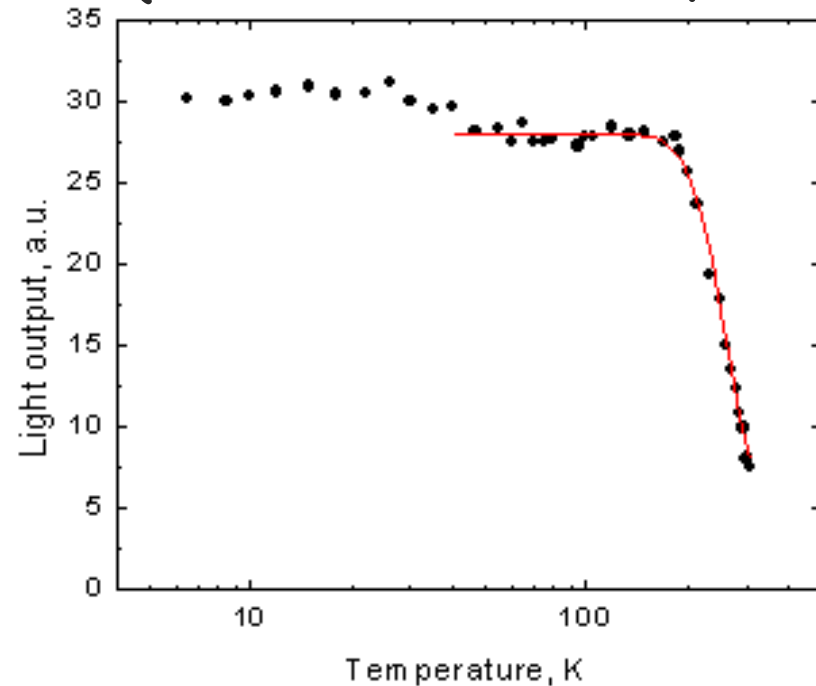
IEEE/TNS 2008



30x30x200mm

Temperature dependence of CaMoO_4

From RT to 7K, light yield increase factor 6
(V.B. Mikhailik et al., NIMA 583 (2007) 350)



CMO absolute light yield @RT: 4900 ± 590 ph/MeV
(H.J. Kim et al., IEEE TNS 57 (2010) 1475)

-> Light yield at cryogenic temp. : $\sim 30,000$ ph/MeV

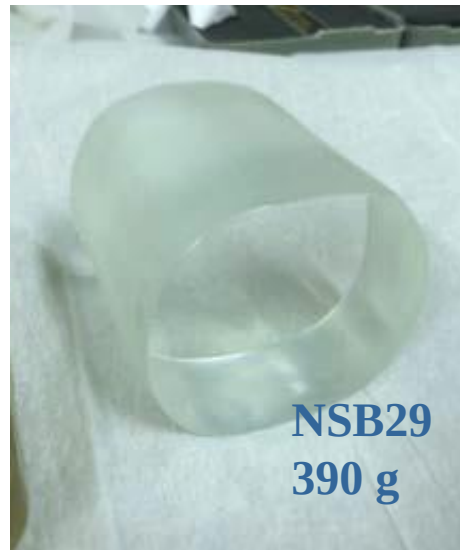
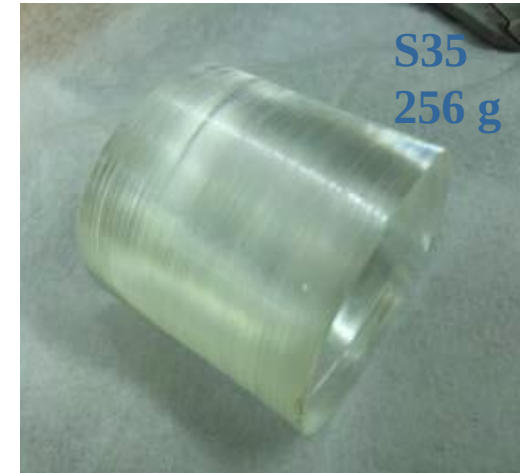
-> Highest light yield among Mo contained crystals.

(^{100}Mo , ^{48}Ca $0\nu\beta\beta$ decay, Dark matter search possible)

$^{40}\text{Ca}^{100}\text{MoO}_4$ for AMoRE-pilot by FOMOS

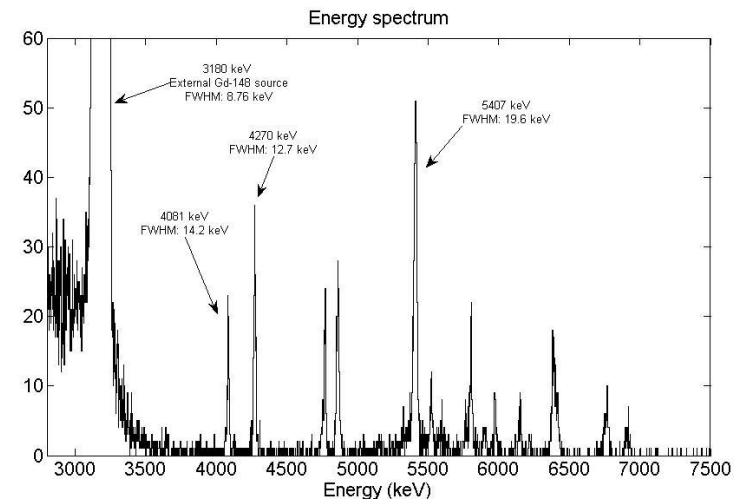
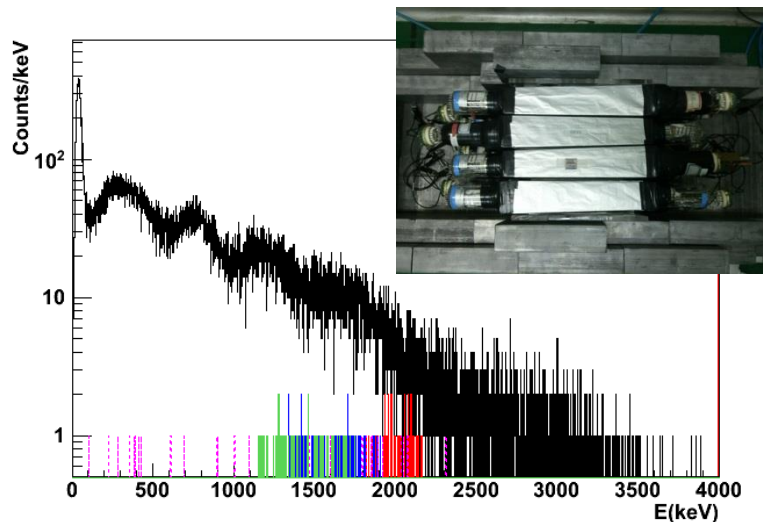
Total mass of crystals ~ 1.5 kg

Crystal	SS68	NSB29	S35
ΔE (%)	18.2	15.9	14.4
Rel. light	1.14	0.78	1

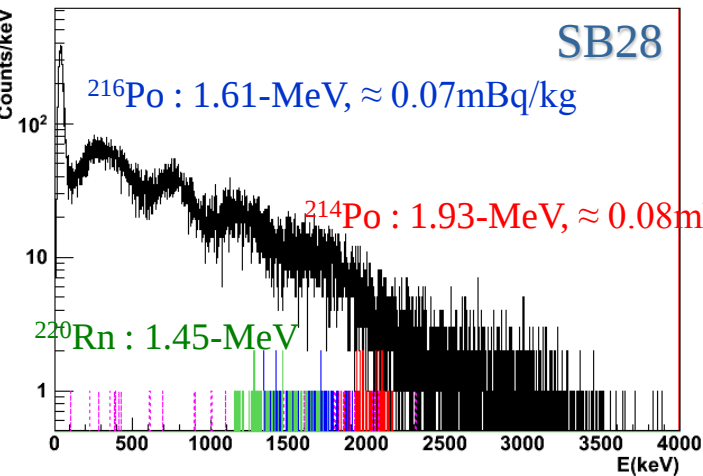


CMO internal background measurement

- 1) ICP/MS ^{238}U , ^{235}U , & ^{232}Th ~ppt level sensitivity
 - 2) HPGe at Y2L (U,Th decay chains with γ , ~mBq/kg level)
 - 3) 4π setup at Y2L vs Cryogenic measurement.
- | | |
|--|-----------------------|
| 300K | 20mK |
| Easy to measure | Need time for setup |
| Limits on α tagging | α spectroscopy |
| Similar sensitivity of ^{238}U & ^{232}Th decay chain (<10 uBq/kg) | |



Internal background levels from Y2L@RT



β - α decay in ^{238}U (164 us)

^{214}Bi (Q-value : 3.27-MeV) $\rightarrow$ ^{214}Po (Q-value : 7.83-MeV)

α - α decay in ^{232}Th (145 ms)

^{220}Rn (Q-value : 6.41-MeV) $\rightarrow$ ^{216}Po (Q-value : 6.91-MeV)

α - α decay in ^{235}U (1.78 ms)

^{219}Rn (Q-value : 6.23-MeV) $\rightarrow$ ^{215}Po (Q-value : 7.38-MeV)

	U-238 chain	U-235 chain	Th-232 chain
Element	Po-214	Po-215	Po-216
Activity (uB/kg) SS68	61.8	237.1	26.7+-7
NSB29	229.1	667.6	24 ~ 40
S35	4488.7	1577.4	644.9
SB28	80	?	70

*100 uBq/kg for U-238, 50uBq/kg for Th232 decay chain for AMoRE-10

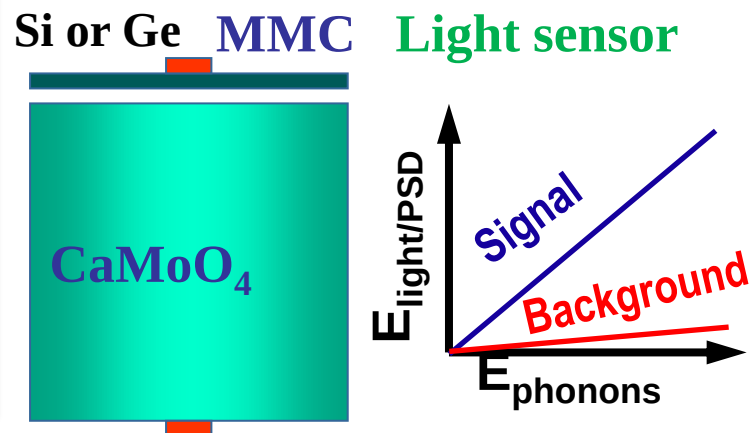
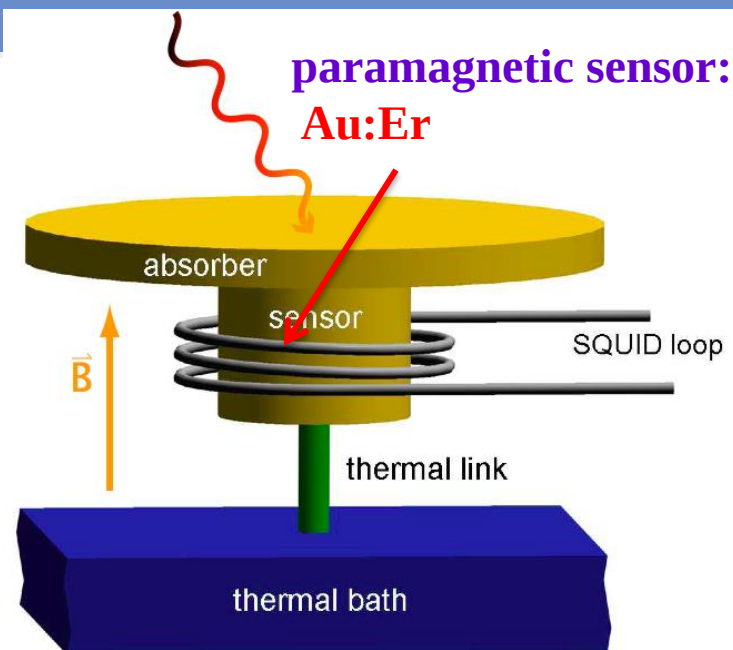
MMC (Metallic Magnetic Calorimeter) for LTD

Principle of operation

1. Energy absorption in CMO crystal.
2. Phonon & Photon generation.
3. Temperature increase (gold film).
4. Magnetization of MMC decrease.
5. SQUID pickup the change.

Advantage of MMC

- **Fast rising signal : ~ 0.5 ms (critical to reduce $2\nu\beta\beta$ random coincidence)**
- Fairly easy to attach to absorber.
- Excellent Energy resolution

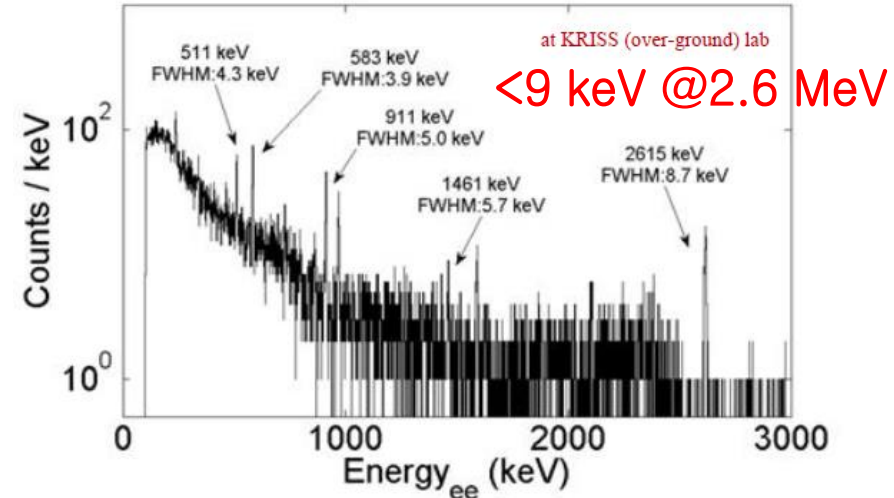
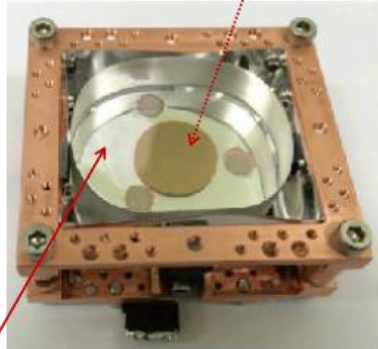


MMC Phonon sensor

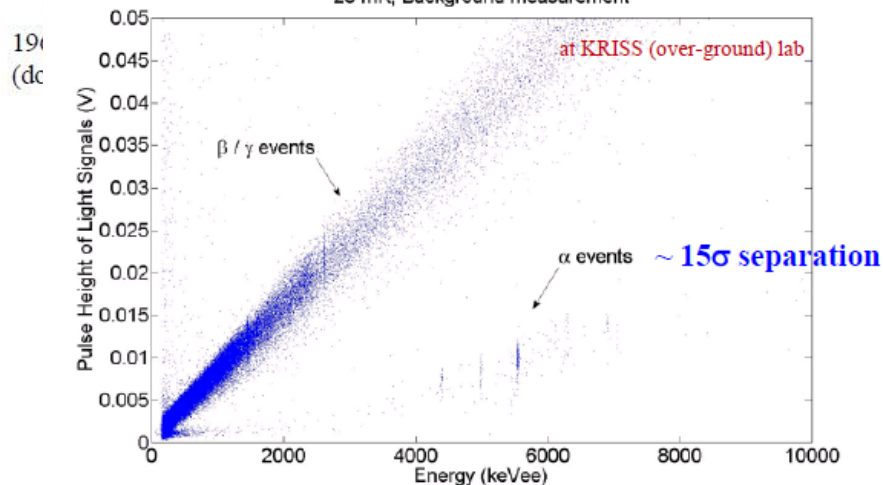
MMC cryogenic technique for AMoRE

Phonon collector film
on bottom surface

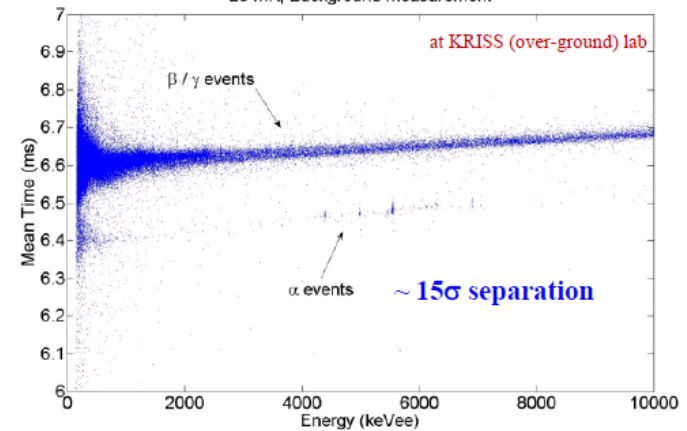
Light detector
2 inch Ge wafer + MMC



20 mK, Background measurement



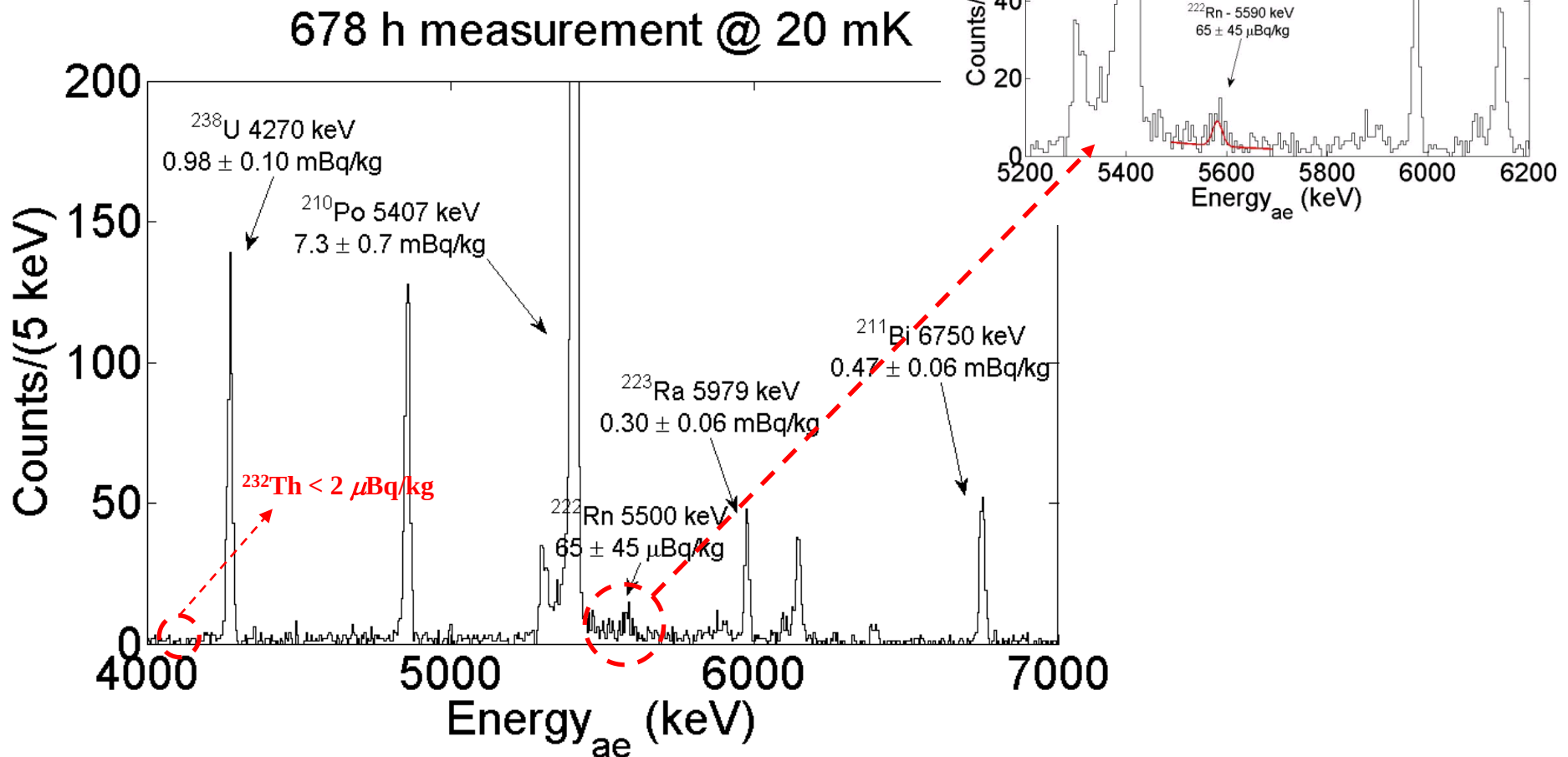
20 mK, Background measurement



Excellent α/e separation by both Light and PSD

Internal alpha background of SB28

U-238 decay chain:
Consistent with 4π setup measurement
(80 $\mu\text{Bq/kg}$)



For zero background AMoRE experiment

Done!

1. Background study
2. Enriched CMO
3. PSD, good ΔE by MMC

Start soon

AMoRE-pilot (>1kg, CMO)

BG < 0.002?

No

Yes

Technology developed
(NeoChem + FOMOS)

Y2L

AMoRE-I (~10kg, CMO)

BG < 0.0002?

No

Yes

Technology need to be
Developed by us

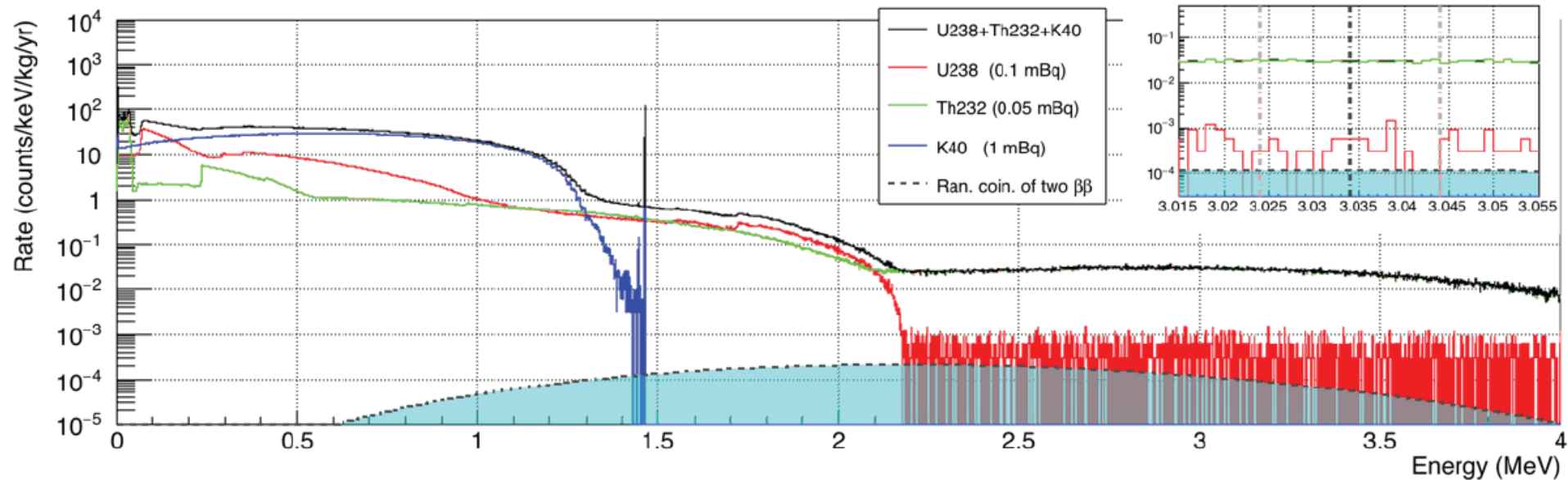
Other site
CMO?

AMoRE-II (~200kg)

GEANT4 simulation for AMoRE-I

		Pb210	U238	Th232	K40	U235
Concentration		10 mBq/kg	0.1 mBq/kg	50 μ Bq/kg	1 mBq/kg	1 mBq/kg

Accumulated β : U238, Th232, K40



^{208}Tl with α -tagging : 0.0015 DBU.

Random coincidence of $\beta\beta$ of ^{100}Mo : 0.00011 DBU

-> Goal of 0.002 for AMoRE-I can be achieved

-> Zero background experiment with 10kg of CMO, 3years

Major backgrounds from radionuclides for AMoRE-II (GEANT4)

Background source	Activity [$\mu\text{Bq/kg}$]	Bg [10^{-4} cnt/keV/kg/yr]	Bg reduced by PSD [10^{-4} cnt/keV/kg/yr]
Tl-208, internal	10 (^{232}Th)	0.36	
Tl-208, in Cu	16 (^{232}Th)	0.22	
BiPo-214, internal	10	0.11 ¹⁾	≤ 0.01
BiPo-214, in Cu	60	1.8 ^{1) 2)}	≤ 0.18
BiPo-212, internal	10 (^{232}Th)	0.08 ¹⁾	≤ 0.01
BiPo-212, in Cu	16 (^{232}Th)	0.36 ^{1) 2)}	≤ 0.04
Y-88, internal	20	0.19	
Σ int. (w/o $2\beta 2\nu$)		0.74	≤ 0.57
Σ Cu		2.40	≤ 0.44
Rand. coinc. from $2\beta 2\nu$ decays of ^{100}Mo	8.7×10^3 (single evts.)	3.1 ³⁾	1.2
Total		6.2	≤ 2.2

1) Can be reduced x0.1 by alpha/beta PSD

2) Can be reduced by teflon coating of Cu (to remove surface alphas)?

3) Can be reduced by the leading edge separation with $\Delta t = 0.5$ ms

Muon background : $\sim 1.4 \times 10^{-4}$ counts/keV/kg/yr @Y2L

Ultra-low background crystals for AMoRE-II

Ultra-low background powder R&D is difficult
and need quick feedback

(Purification and measurement of 10 uBq/kg U-238, Th-232
& total radioactivity of alpha <1mBq)

K1 chemical &
Clean room

KT1 and other labs

K1 lab.

Y2L Underground lab
Baksan lab

Company
(K1 lab.)

Powder purification

ICP-MS

Yes

No

Crystal growing

Scintillation
(Phonon)

Yes

No

Crystal growing optimization
(Size and quality)



Chemical purification facility

- Deep purification of CaCo_3 and MoO_3 ($<50\text{uBq/kg}$ for U,Th chain)
 - Efficient CaMoO_4 recovery
 - People : 2 staff, 1 postdoc, 2 students, 1 technician
(+ Russia, Ukraine collaboration)
- => See poster by Dr. H.K.Park (Team leader)



Chemical room



Clean room

Low background Crystal growing facility

- We have one Czochalski, 2 Kyropoulous and 1 Bridgman crystal growing equipment at KT 1 lab.
(1 more Czochalski this year)

Main goal.

- 1) CaMoO_4 crystal growing R&D for AMoRE-200
- 2) Other DB or DM crystal R&D

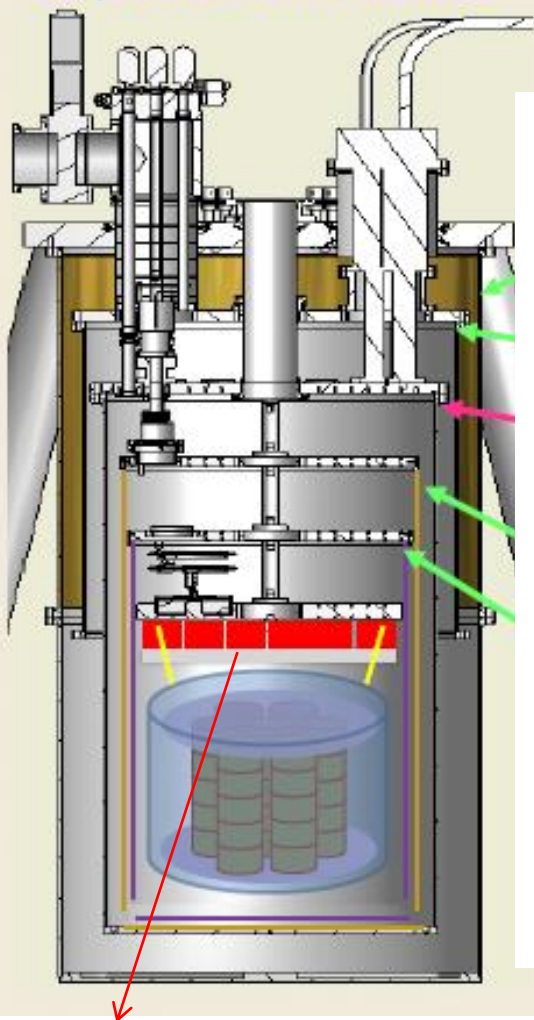
Currently we are focused on CaMoO_4 crystal Growth



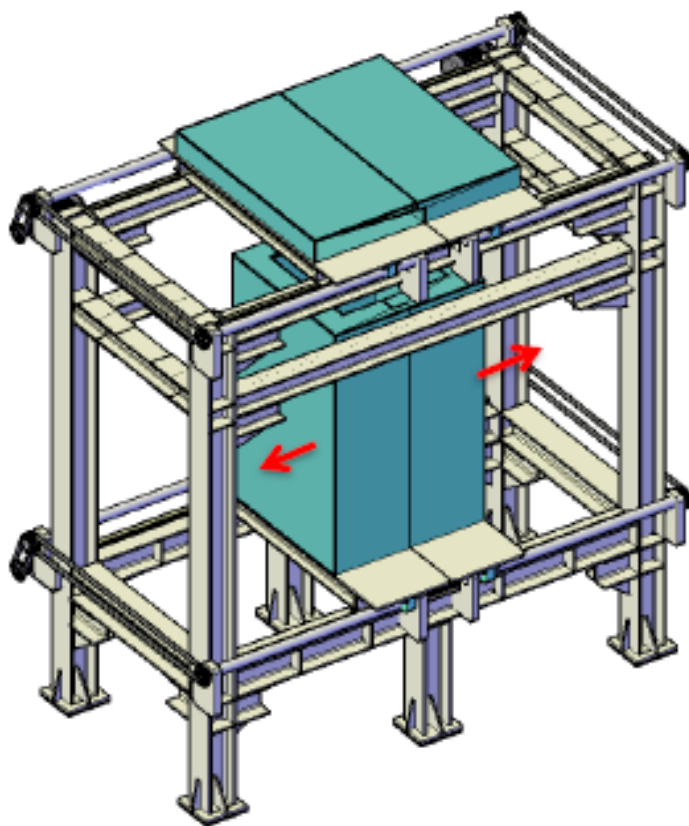
Czochalski machine

Shielding structure of AMoRE-pilot & AMoRE-I

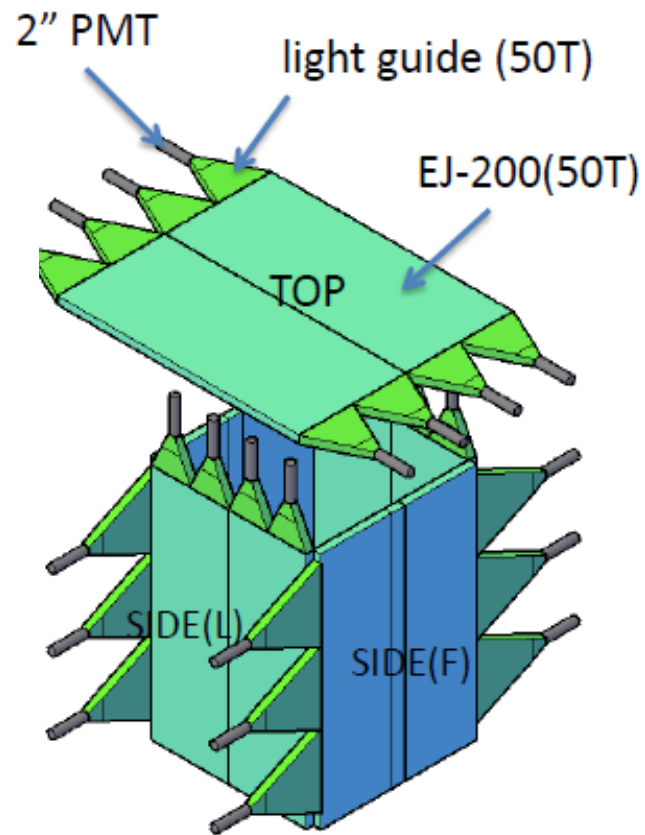
Cryostat for AMoRE



10cm ultra-low background Pb



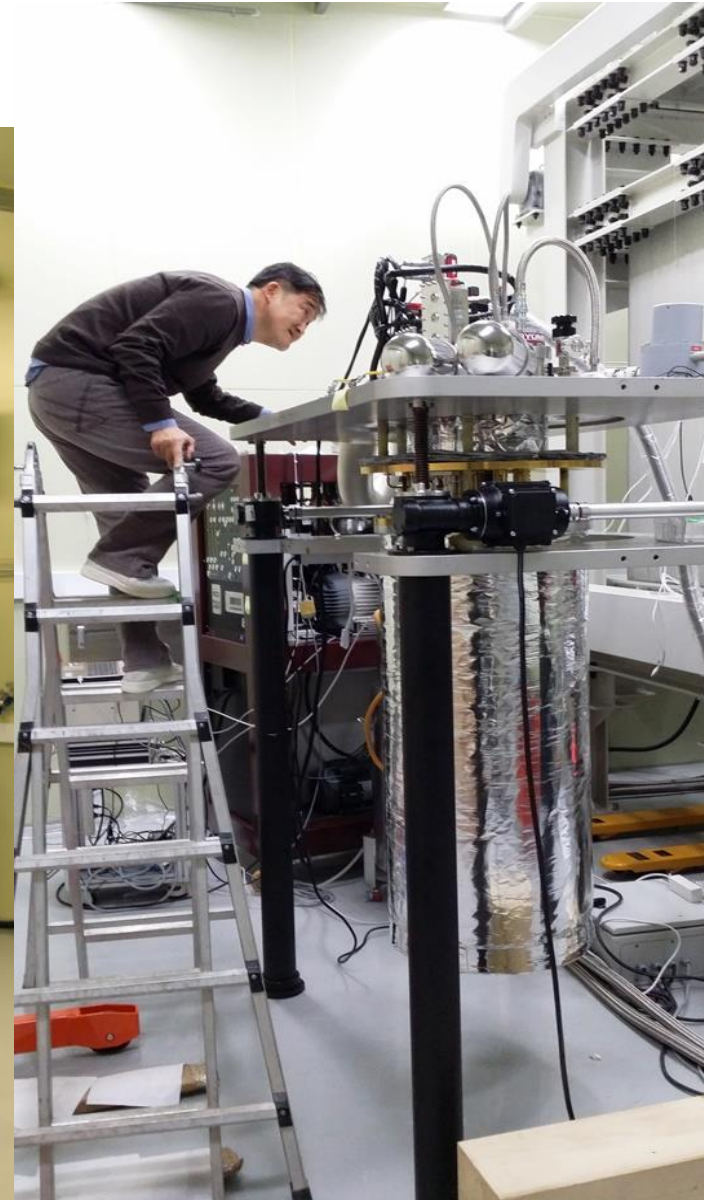
15cm low background Pb



muon shielding structure

AMoRE-pilot (plan to start spring 2015)

4-5 enriched CMO



Summary and Prospect

- Large volume of low background $^{40}\text{Ca}^{100}\text{MoO}_4$ have been developed and characterized.
- Cryogenic MMC technique with CMO is successful.
- We are working on R&D of chemical purification & crystal growth for AMoRE-II
- We will start AMoRE-pilot with >1.2kg of $^{48\text{depl}}\text{Ca}^{100}\text{MoO}_4$ this year!

Prospect

	Mass	Place	Backgrounds (keV/kg/y)	Sensitivity (years)	Mass (eV)
AMoRE-pilot	1-1.5 kg CMO	A-5 Yangyang	0.01	$>1.1 \times 10^{24}$	<0.3 - 0.9
AMoRE-I	10 kg CMO	A-5 Yangyang	0.002	3×10^{25}	0.06 - 0.18
AMoRE-II	200 kg CMO(?)	Duta Mt. (plan)	0.0002	10^{27}	0.01 - 0.03

Thank you

Yangyang(Y2L) Underground Laboratory

(Upper Dam)

Korea Hydro & Nuclear Power Co.
Yangyang Pumped Storage Power Plant

1000m

(Power Plant)



양양양수발전소



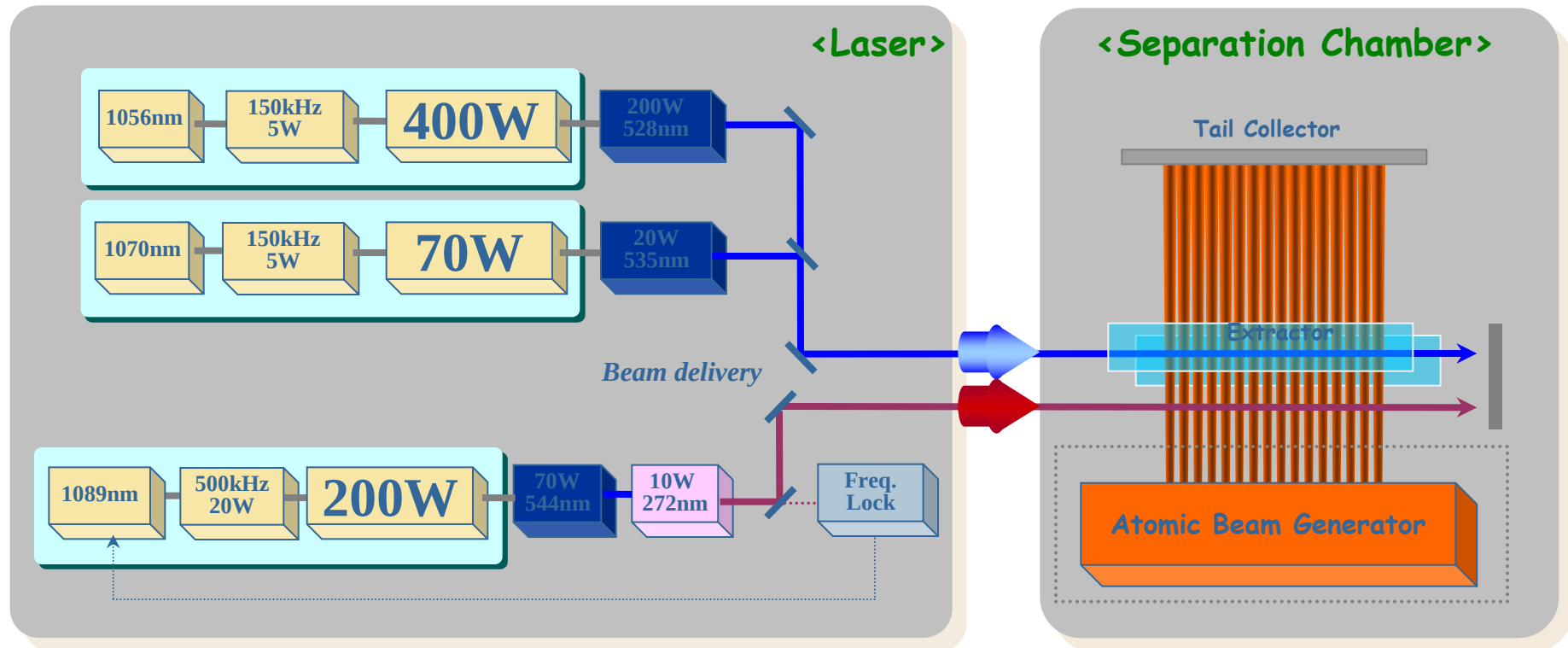
KIMS (Dark Matter Search)

AMoRE (Double Beta Decay Experiment)

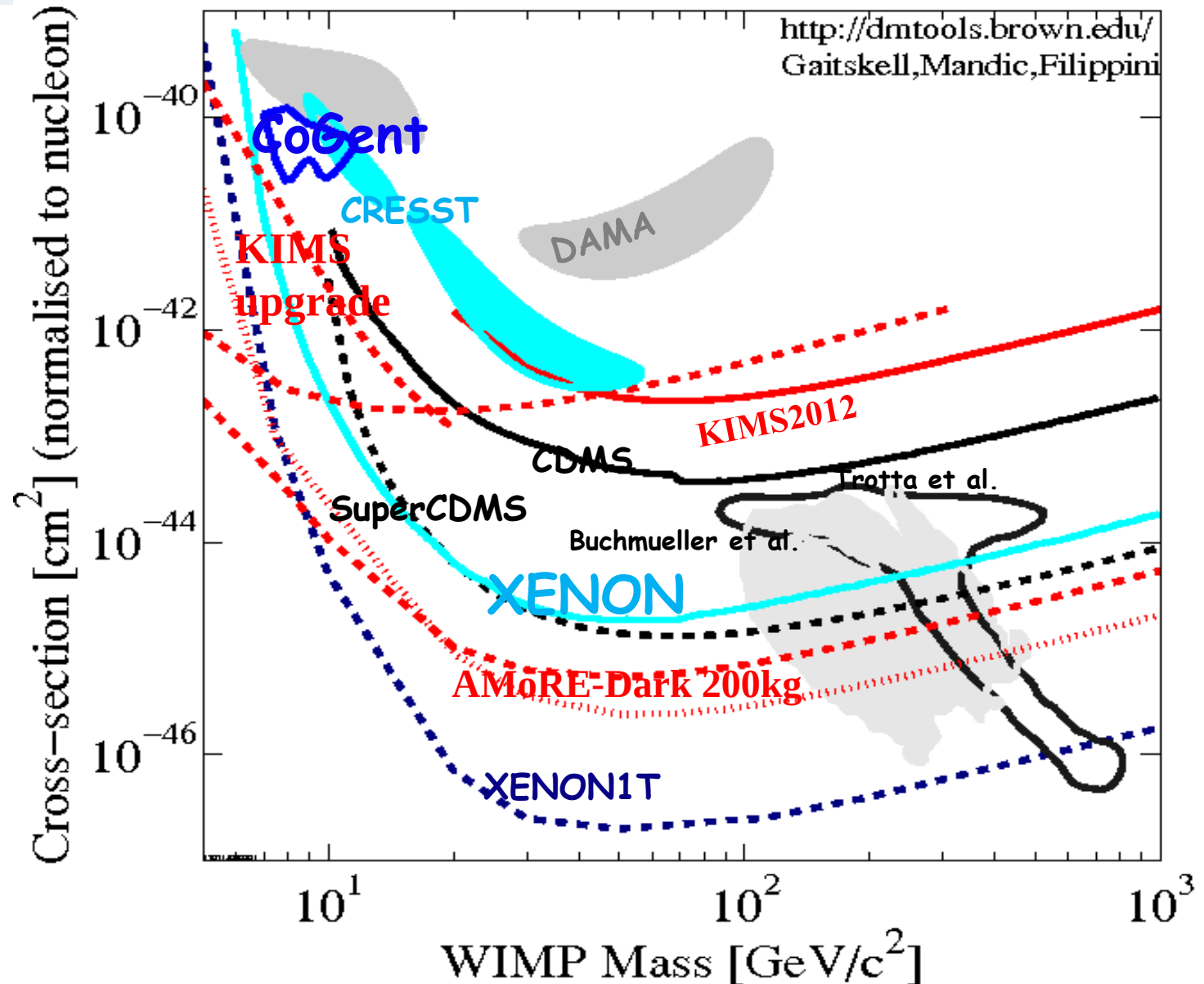
Minimum depth : 700 m / Access to the lab by car (~2km)

^{48}Ca Enrichment/Depletion at KAERI (Korea Atomic Energy Research Institute)

- ◆ ALSIS (Advanced Laser Stable Isotope Separation)
- > **AMoRE-Ca** ($^{48}\text{CaMoO}_4$ crystal) for ^{48}Ca O-DB search
- Possible if ^{48}Ca enriched material can be obtained



Dark matter sensitivity of CaMoO_4 cryogenic experiment : AMoRE-DARK (KIMS-LT)



^{100}Mo , $^{48\text{depl}}\text{Ca}$ materials

Mo-100 isotope production:

The ECP (Electrochemical plant)

Zelenogorsk, Krasnoyarsky kray, Siberia

- $^{100}\text{MoO}_3$ oxide with mass of Mo-100 : 2,5 kg

Enrichment: Mo-100 = 96,1%

Impurities (the results from ICP MS measurements):

U ≤ 0.00007 ppm ($< 0,07$ ppb) and ≤ 0.0002 ppm ($< 0,2$ ppb)

Th ≤ 0.0001 ppm ($< 0,1$ ppb) and ≤ 0.0007 ppm ($< 0,7$ ppb)

$^{226}\text{Ra} < 2,3$ mBq/kg, $^{228}\text{Ac} < 3,8$ mBq/kg

Current capacity is 25–30 kg per year.



Other option for ^{100}Mo : URENCO Co. R&D stage for production

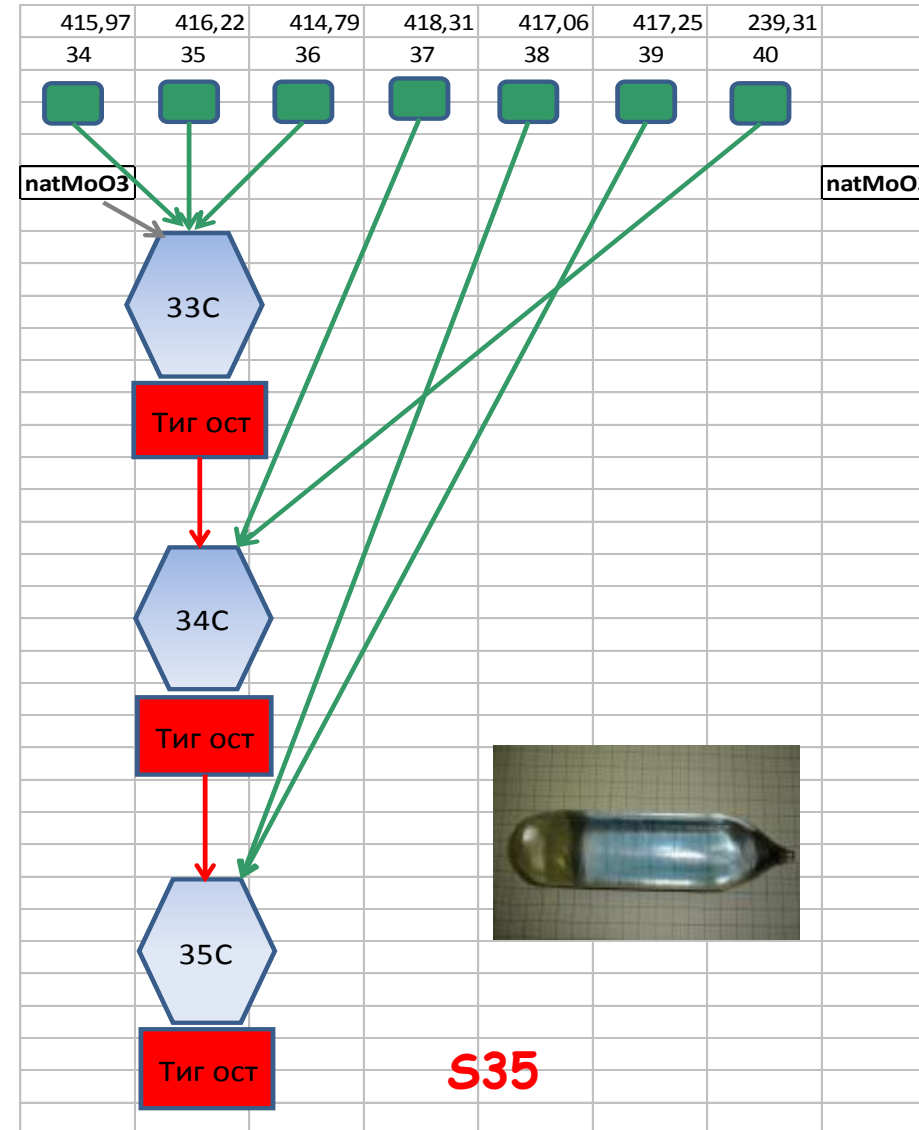
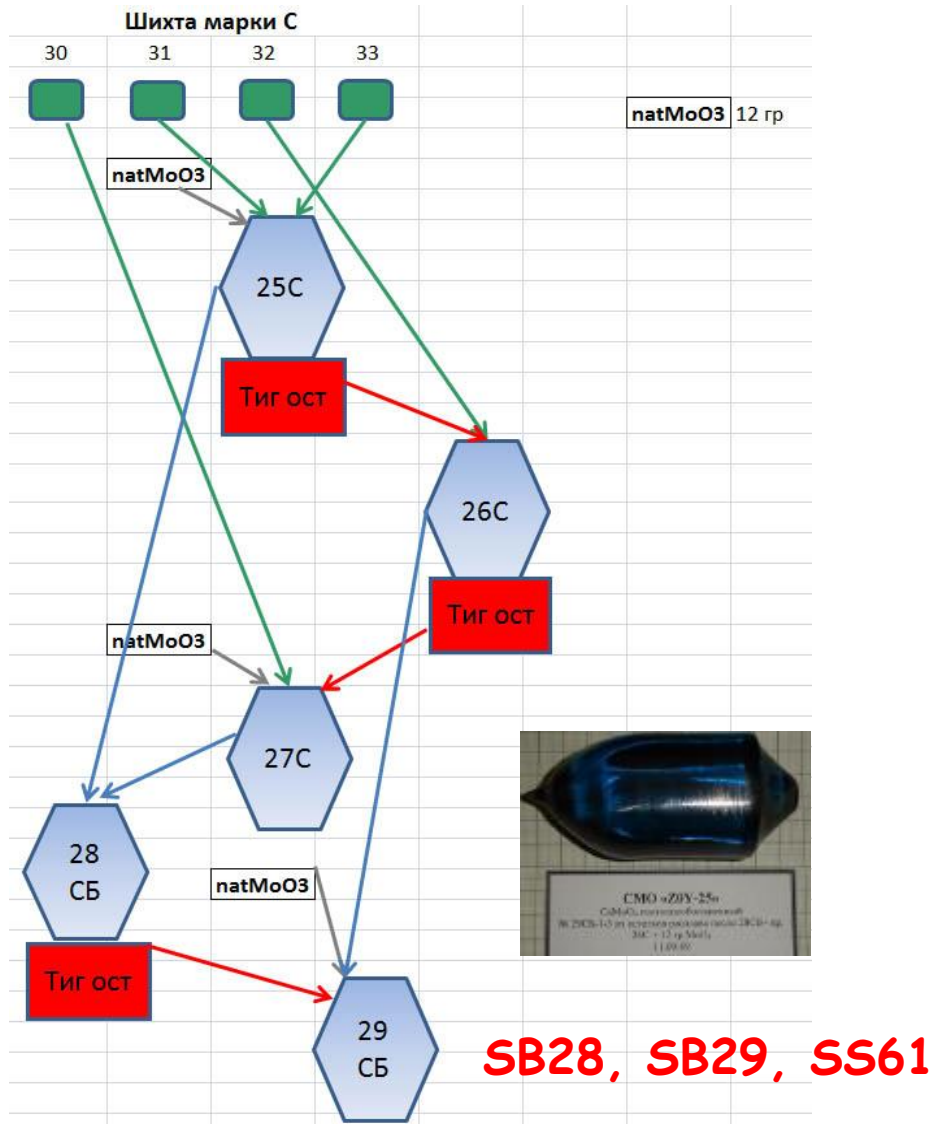
The industrial separator SU20

Lesnoy, Sverdlovsky region

27 kg of Ca-48depl ($^{48\text{depl}}\text{CaCO}_3$) is available now at EKP, Lesnoy

Ca-48 $< 0,001\%$

Crystal growing (Double crystallization)



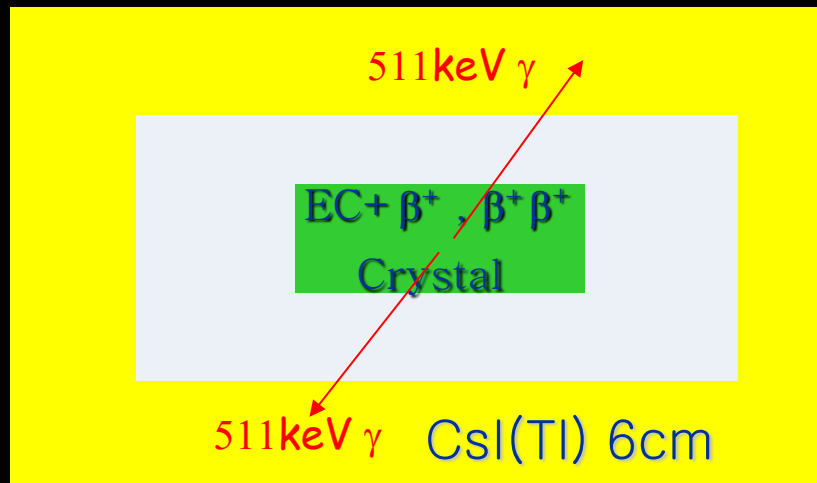
4π CsI(Tl) active setup with Pb shielding at Y2L

1) 2ν EC+ β^+ , $\beta^+\beta^+$ study with 2 back to back γ tagging

(1) Sr-84 : SrCl_2 (4.6×10^{17} yr by 90%CL)

(2) Mo-92 : CaMoO_4 (2.3×10^{20} yr NIMA 654, 157 (2011))

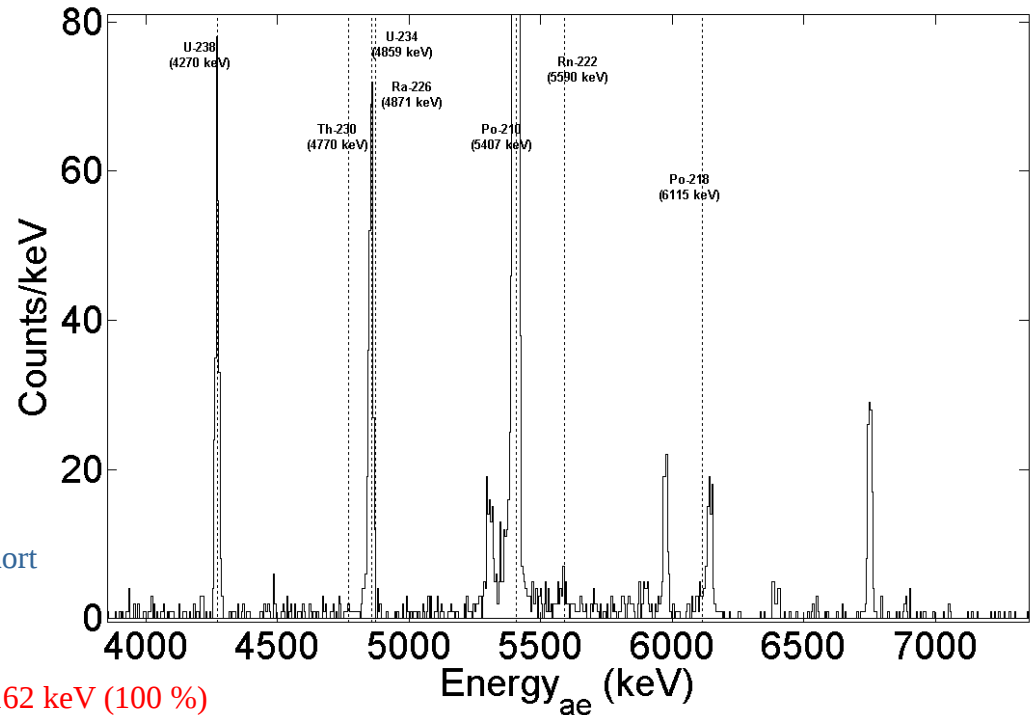
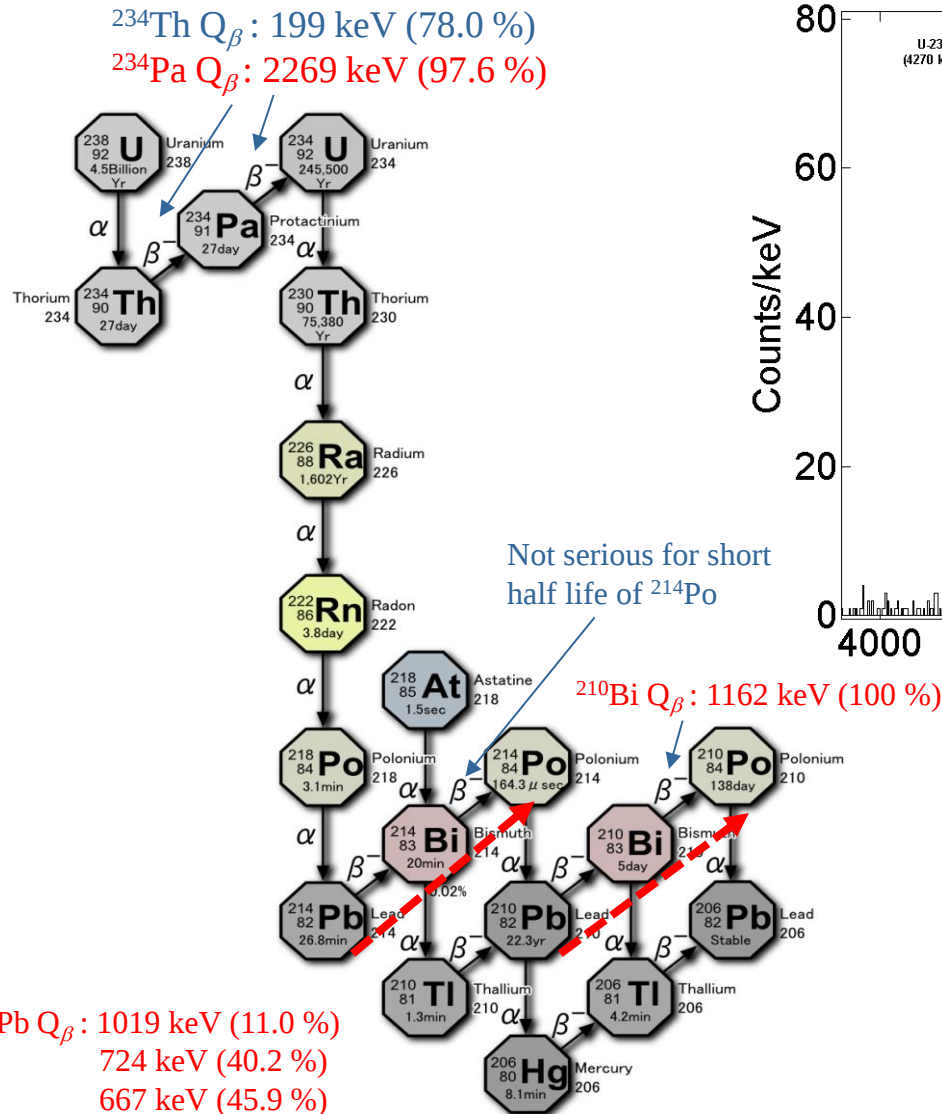
2) CMO internal background study with active veto



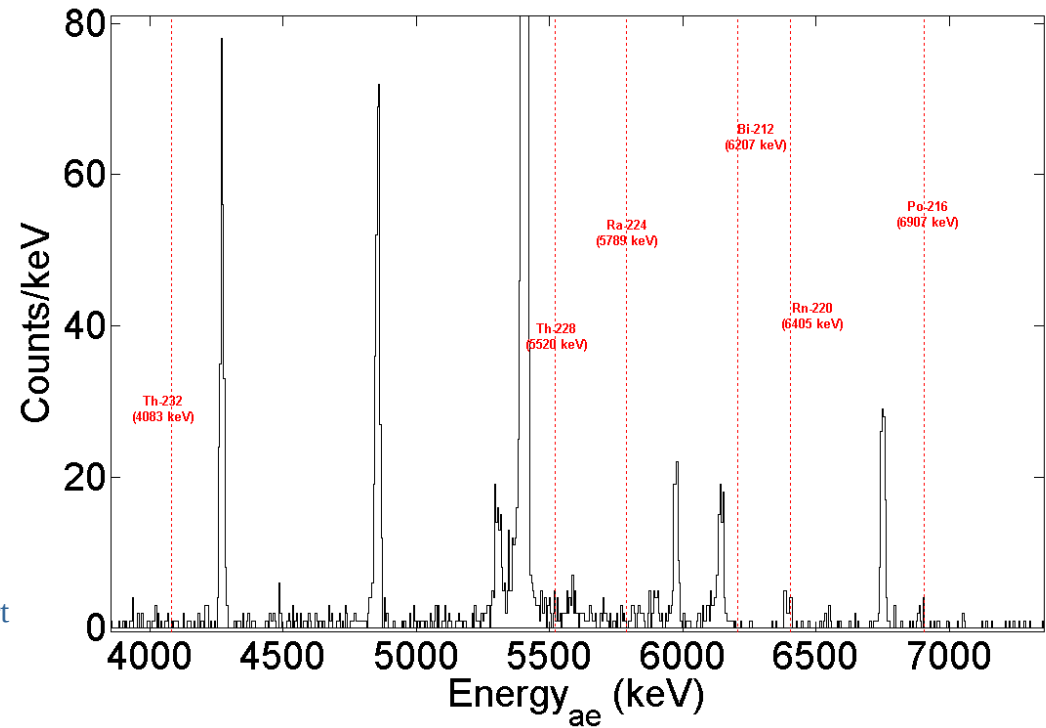
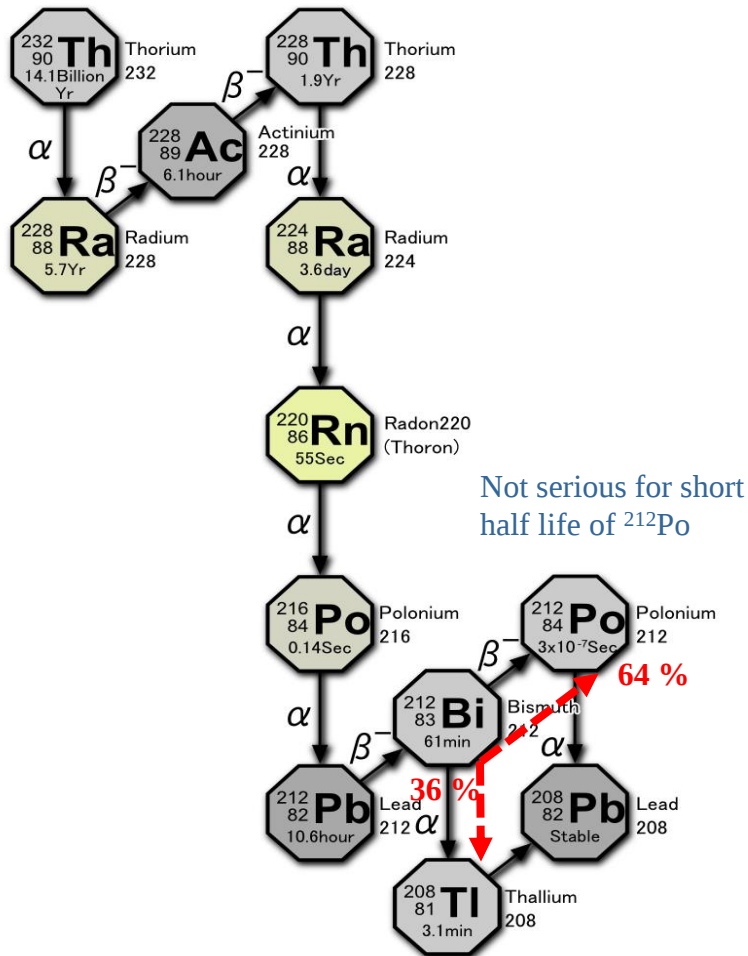
Low background Pb (10cm)



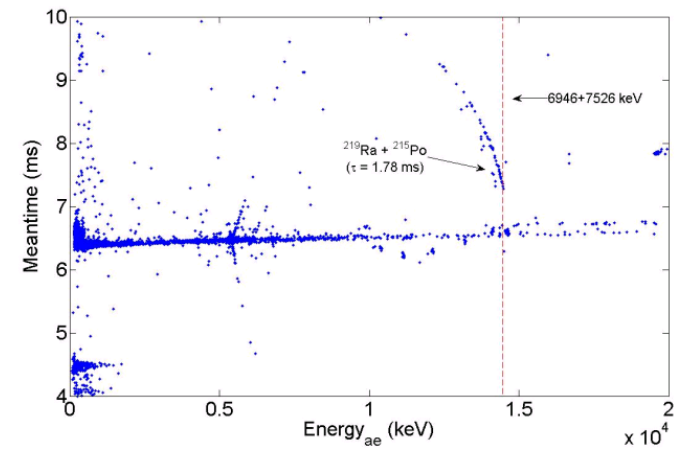
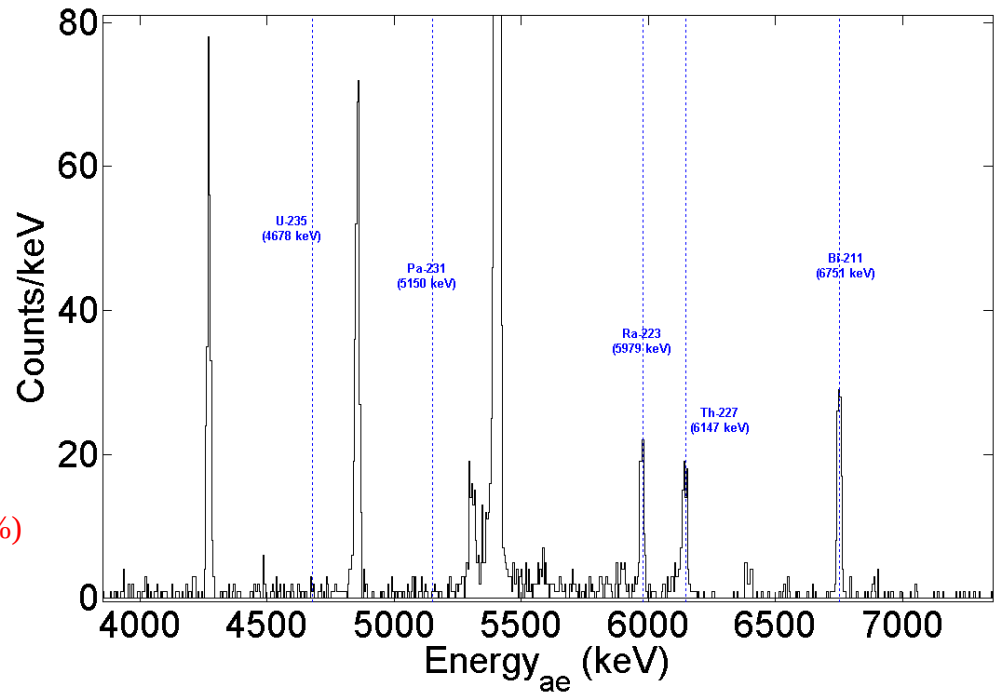
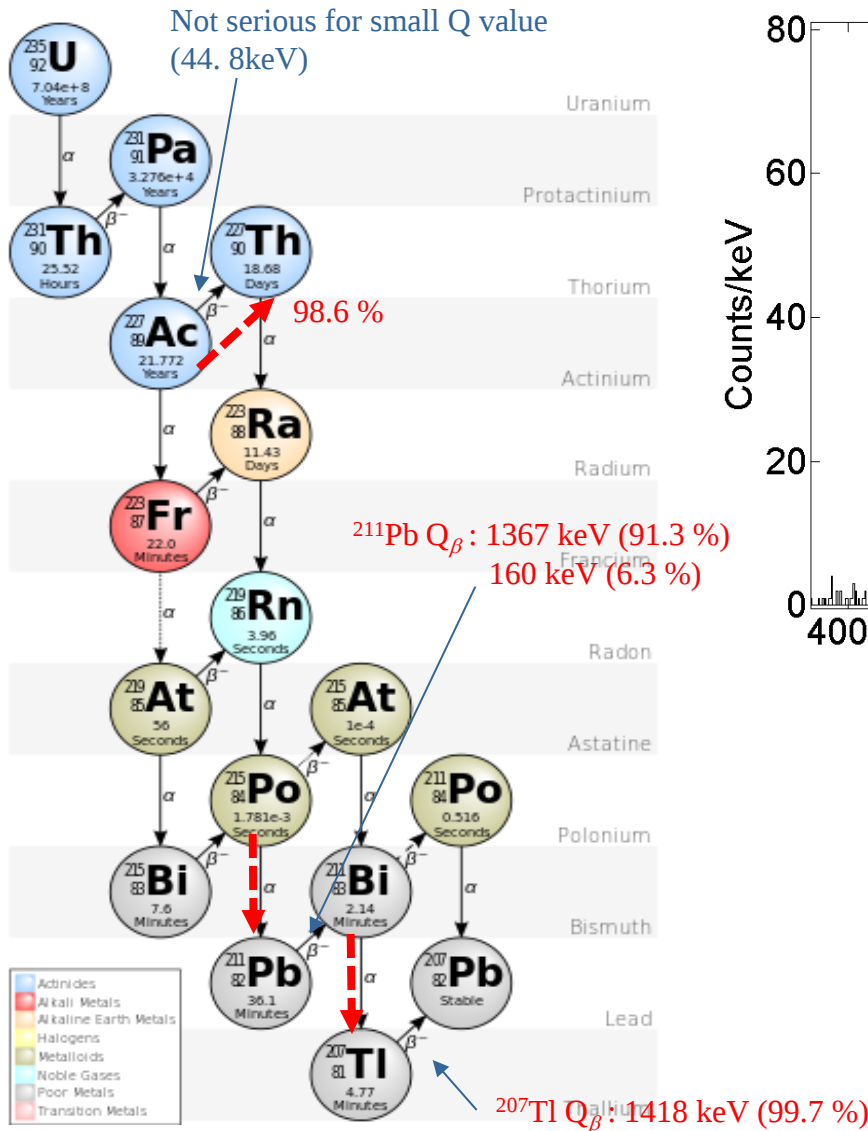
Considerable beta decays (^{238}U)



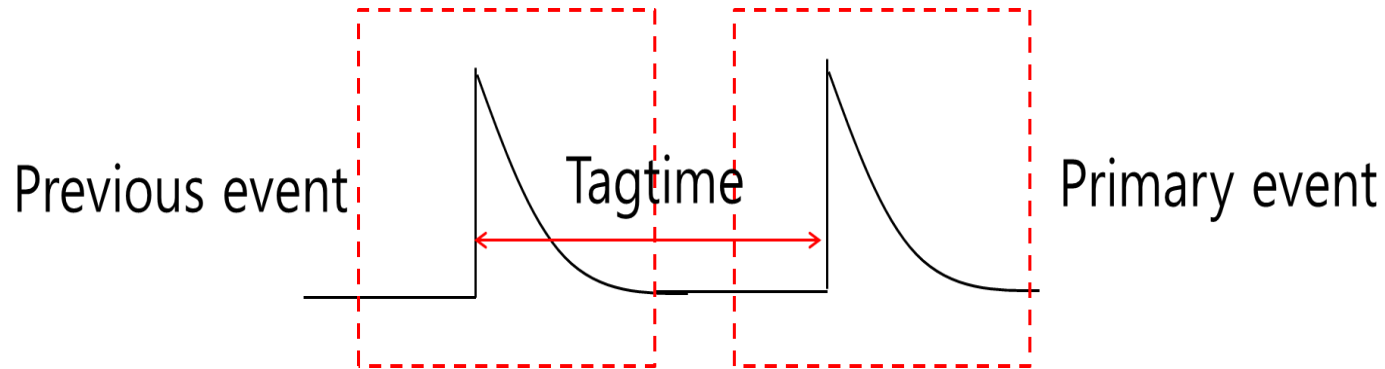
Considerable beta decays (^{232}Th)



Considerable beta decays (^{235}U)



Time-Amplitude analysis method

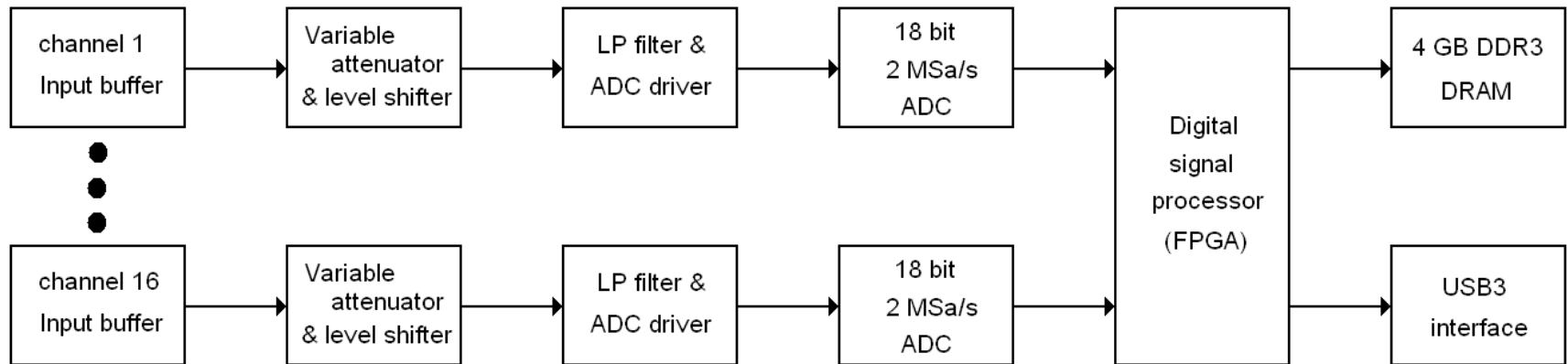


U-235 chain : Rn-219 (3.965 s) $\rightarrow$ Po-215 (1.78 ms) $\rightarrow$ Pb-211

U-238 chain : Bi-214 (20 m) $\rightarrow$ Po-214 (164 μ s) $\rightarrow$ Pb-210

Th-232 chain : Rn-220 (55.6 s) $\rightarrow$ Po-216 (0.145 s) $\rightarrow$ Pb-212

AMoRE-ADC module development



- 1 Input: ± 10 V, 1 Mohm termination
- 2 16 ch/module, stand alone
2. Variable attenuator
3. 18 bit, 2 Msa/s
4. 4 Gbyte DDR3 DRAM buffer
5. Digital processing and trigger
6. Continuous sampling possible

